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<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	18812
<b>Description: Saddle Kit</b>		<b>Part Number:</b>	K10003
		<b>Qty:</b>	8888
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	HA	03.02.10	8																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004	WLB HA	03.02.13	8																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing</td><td>B18030</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td>B18814A</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>B18814A</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B18815A</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B18815A</td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B16015/B12534/B16722</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B12535 — B16016</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B16033</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B16071 — B15451</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B16025 — B15452</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B16811 — B17865</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt — m10768</td><td>m5785</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt m11287</td><td>m10383</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>m12231</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt m10768</td><td>m11931</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer m12620</td><td>m16085-m12749</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>m12195</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>m12655</td></tr><tr><td>29</td><td>MS21042L4✓</td><td>Nut (or MS21042-4)</td><td>m11151</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B18030	1	D2571	Saddle	B18814A	1	D2572	Saddle	B18814A	1	D2573	Saddle	B18815A	1	D2574	Saddle	B18815A	1	D2736-1	Bracket	B16015/B12534/B16722	1	D2736-3	Bracket	B12535 — B16016	4	D2747	Socket Head Set Screw	B16033	2	D2876	Spacer	B16071 — B15451	2	D2877	Spacer	B16025 — B15452	1	D2968-041	Tow Ring	B16811 — B17865	16	AN4-6A	Bolt — m10768	m5785	4	AN4-46A	Bolt m11287	m10383	8	AN4-51A	Bolt	m12231	8	AN6-12A	Bolt m10768	m11931	32	AN960JD416	Washer m12620	m16085-m12749	8	AN960JD616	Washer	m12195	1	AN970-4	Washer	m12655	29	MS21042L4✓	Nut (or MS21042-4)	m11151	①	03-04-07	8
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4	QC4	Inspect 100% kit for completeness on the W/O	SB	03.04.21	8																																																																																
5	PK	Pack per PPP K10003	REV. D	03.04.22	8																																																																																
6	AC	Cost / part: 605.17	SEC	03.04.23	8																																																																																
7	DC	Close W/O 591.85 Inspection Level 21	HA	03.04.23	—																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A ( ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED  
03.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#:\_\_\_\_\_ Fault Category:\_\_\_\_\_ DQA:\_\_\_\_\_ Date:\_\_\_\_\_

**NOTE:** Date & initial all entries  
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed:\_\_\_\_\_ Date:\_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 07, 2003  
03:54 pm

Work Order No : 0018812  
Project Name : \*K10003  
Project For : WK10  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10003  
Description : D205-634-011 Saddle Kit  
Manufactured : Yes  
Amount Req'd : 8/9  
Amount Done : 0  
Start Date : 02-07-03  
Est Finish Date : 03-06-03  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00

Order Entry No :  
OE Value : 0.00

Est Margin : 0.000%  
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00	0.00	0.00
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00	0.00	0.00
Production Cost	0.00	0.00	0.00	0.00	0.00
Testing Hours	0.00	0.00	0.00	0.00	0.00
Testing Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00	0.00	0.00
OverHead Cost	0.00	0.00	0.00	0.00	0.00
SubContract Hours	0.00	0.00	0.00	0.00	0.00
SubContract	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00	0.00	0.00
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

Labour Hrs/Amount Done	Estimated	Actual
Profits/(Loss)	0.00	0.00
	0.00	0.00